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Mate	erial: 60084272 SILICONI	E FLUID	
Vers	ion: 1.5 (GB)	Date of print: 29.11.2017	Date of last alteration: 06.09.2017
SEC	CTION 1: Identification of the substa	nce/mixture and of the compan	y/undertaking
1.1	Product identifier		
	Commercial product name:	SILICON OIL THICK	
1.2	Relevant identified uses of the substance	or mixture and uses advised against	
	Use of substance / preparation: Industrial. Intermediate chemical		
	This product is a polymer, which is exempted	d from registration according to (EC) regu	lation 1907/2006, article 2.
1.3	Details of the supplier of the safety data s	sheet	
	Manufacturer/distributor: Street/POB-No.: State/postal code/city: Telephone: Telefax:	Boldan Oy Matkuntie 3 05200 Rajamäki, Finland +358 (0)9 853 1042 www.boldan.fi	
	Information about the Safety Data Sheet:	Telephone eMail	+358 (0)9 853 1042 info@boldan.fi
1.4	Emergency telephone number	Finland:	
	Emergency Information (German): Emergency Information (internat.):	Myrkytystietokeskus: (09) 471 977 (24 h)	
SEC	CTION 2: Hazards identification		
2.1	Classification of the substance or mixture	8	

Classification according to Regulation (EC) No. 1272/2008:

Not a hazardous substance or mixture.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008: No labeling according to GHS required.

2.3 Other hazards

No data available.

SECTION 3: Composition/information on ingredients

3.1 Substances

3.1.1 Chemical characteristics

Polydimethylsiloxane

3.1.2 Hazardous ingredients

This material does not contain any ingredients above the permitted limit(s).

3.2 Mixtures

not applicable



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SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In case of accident or if you feel unwell seek medical advice (show label or SDS where possible).

After contact with the eyes:

Rinse immediately with plenty of water. Seek medical advice in case of continuous irritation.

After contact with the skin:

Wash with plenty of water or water and soap. In the event of a visible skin change or other complaints, seek medical advice (show label or SDS where possible).

After inhalation:

Provide fresh air.

After swallowing:

Give several small portions of water to drink. Do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Any relevant information can be found in other parts of this section.

4.3 Indication of any immediate medical attention and special treatment needed

Further toxicology information in section 11 must be observed.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

water mist , extinguishing powder , alcohol-resistant foam , carbon dioxide , sand .

Extinguishing media which must not be used for safety reasons: water jet .

5.2 Special hazards arising from the substance or mixture

Risk of hazardous gasses or fumes in the event of fire. Exposure to combustion products may be a health hazard! Hazardous combustion products: carbon oxides , silicon oxides , incompletely burnt hydrocarbons , toxic and very toxic fumes .

5.3 Advice for firefighters

Special protective equipment for fire fighting:

Use respiratory protection independent of recirculated air. Keep unprotected persons away.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

6.2 Environmental precautions

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

6.3 Methods and material for containment and cleaning up

Take up mechanically and dispose of according to local/state/federal regulations. Do not flush away with water. For small amounts: Absorb with a neutral (non-acidic / non-basic) liquid binding material such as diatomaceous earth and dispose of according to government regulations. For large amounts: Liquids may be recovered using suction devices or pumps. If flammable, only air driven or properly rated electrical equipment should be used. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Silicone fluids are slippery; spills are a safety hazard. Apply sand or other inert granular material to improve traction.



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6.4 Reference to other sections

Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

SECTION 7: Handling and storage

7.1 Precautions for safe handling

General information:

No special protective measures required.

Precautions for safe handling:

Avoid formation of aerosols. In case of aerosol formation special protective measures are required (exhausting by suction, respiratory protection). Spilled substance increases risk of slipping. Observe information in section 8.

Precautions against fire and explosion:

Observe the general rules for fire prevention.

7.2 Conditions for safe storage, including any incompatibilities

Conditions for storage rooms and vessels: Observe local/state/federal regulations.

Advice for storage of incompatible materials:

Observe local/state/federal regulations.

Further information for storage:

Store in a dry and cool place.

Maximum temperature allowed during storage and transportation: 50 °C

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Maximum airborne concentrations at the workplace: not applicable

8.2 Exposure controls

8.2.1 Exposure in the work place limited and controlled

General protection and hygiene measures:

Observe standard industrial hygiene practices for the handling of chemical substances. Do not eat, drink or smoke when handling.

Personal protection equipment:

Respiratory protection

No personal respiratory protective equipment normally required.

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. Suitable respiratory equipment: Filtering half-face mask, according to acknowledged standards such as EN 149. Recommended Filter type: FFP1 or equivalent filter, according to acknowledged standards such as EN 149

Observe the equipment manufacturer's information and wear time limits for respirators.

Eye protection

Recommendation: protective goggles .

Hand protection

Use of protective gloves is recommended when handling the material.

Recommended glove types: Protective gloves made of nitrile rubber thickness of the material: > 0,1 mm



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Breakthrough time: > 480 min

Recommended glove types: Protective gloves made of butyl rubber thickness of the material: > 0,3 mm Breakthrough time: > 480 min

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Note that, due to the numerous external influences (such as temperature), a chemically resistant protective glove in daily use may have a service life that is considerably shorter than the measured break through time.

8.2.2 Exposure to the environment limited and controlled

Prevent material from entering surface waters, drains or sewers and soil.

8.3 Further information for system design and engineering measures

Observe information in section 7. Observe national regulatory requirements.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

information on basic physical and chemical prop		
Property:	Value:	Method:
Appearance		
Physical state / form	liquid	
Colour	colourless, clear	
Odour		
Odour	odourless	
Odour limit		
Odour limit :	no data available	
pH-Value		
pH-Value	approx. 7	
Melting point/freezing point		
Melting point / melting range	-40 °C	
Initial boiling point and boiling range		
Boiling point / boiling range	not determinable	(EU-GL.A.2)
Flash point		
Flash point:	> 320 °C	(ISO 2592)
Evaporation rate		
Evaporation rate:	no data available	
Upper/lower flammability or explosive limits		
Lower explosion limit (LEL)		
Upper explosion limit (UEL)	not applicable	
Vapour pressure		
Vapour pressure	not applicable	
Solubility(ies)		
Water solubility / miscibility:	virtually insoluble at 20 °C	
Vapour density		
Relative gas/vapour density	No data known.	
Relative Density		(D.N ()
Relative Density		(DIN 51757)
	(Water / 4 °C = 1,00)	(D.N ()
Density	approx. 0,97 g/cm ³ (25 °C)	(DIN 51757)
Partition coefficient: n-octanol/water	N 1771	
Partition coefficient: n-octanol/water	No data known.	
Auto-ignition temperature	150.80	(DIN 54704)
Ignition temperature	approx. 450 °C	(DIN 51794)
Decomposition temperature	Decomposition begins at \$ 250 °C	
Thermal decomposition	Decomposition begins at > 250 C	
Viscosity	100000 mBa a at 25 °C	
Viscosity (dynamic): Viscosity (kinematic)		(DIN 53019)
	approx. 100000 mm /s at 20 C	(DIN 53019)



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Molecular mass

Molecular mass no data available

9.2 Other information

No data available.

SECTION 10: Stability and reactivity

10.1 – 10.3 Reactivity; Chemical stability; Possibility of hazardous reactions

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

Relevant information can possibly be found in other parts of this section.

10.4 Conditions to avoid

none known

10.5 Incompatible materials

none known

10.6 Hazardous decomposition products

If stored and handled properly: none known . Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

11.1.1 Acute toxicity

Product details:

Route of exposure	Result/Effect	Species/Test system	Source
oral	LD ₅₀ : > 5000 mg/kg Neither mortality nor clinical signs of toxicity were observed with the given dose.	rat	literature (Polydimethylsiloxane)
dermal	LD ₅₀ : > 2008 mg/kg Neither mortality nor clinical signs of toxicity were observed with the given dose.	rat	literature (Polydimethylsiloxane)

11.1.2 Skin corrosion/irritation

Product details:

Result/Effect	Species/Test system	Source
not irritating	rabbit	literature (Polydimethylsiloxane)

11.1.3 Serious eye damage / eye irritation

Product details:

Result/Effect	Species/Test system	Source
not irritating	rabbit	literature (Polydimethylsiloxane)

11.1.4 Respiratory or skin sensitization



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Product details:

Route of expo	osure Result/Effect	Species/Test system	Source
dermal	not sensitizing	guinea-pig; Magnusson-Kligman	literature (Polydimethylsiloxane) OECD 406

11.1.5 Germ cell mutagenicity

Assessment:

Based on known data a significant mutagenic potential may be excluded.

Product details:

Result/Effect	Species/Test system	Source
negative	mutation assay (in vitro) bacterial cells	literature (Polydimethylsiloxane) OECD 471

11.1.6 Carcinogenicity

Assessment:

Animal tests have not revealed any carcinogenic effects.

Product details:

Result/Effect	Species/Test system	Source
NOAEL: >= 1000 mg/kg NOAEL= NOAEL (carcinogenic effects)	carcinogenicity study rat (F344) oral (feed) 2 a	literature (Polydimethylsiloxane)

11.1.7 Reproductive toxicity

Assessment:

Animal tests have shown no indications of possibility of damage to embryo and impairment of fertility.

Product details:

Result/Effect (Examinations of developmental toxicity and teratogenicity)	Species/Test system	Source
NOAEL (developmental): >= 1000 mg/kg NOAEL (maternal): >= 1000 mg/kg	Developmental Toxicity Study rabbit	literature (Polydimethylsiloxane)
Symptoms/Effect: Nothing abnormal detected.	oral (gavage) ; day 6 - 19 of gestation	

11.1.8 Specific target organ toxicity (single exposure)

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity (repeated exposure)

Assessment:

For this endpoint no toxicological test data is available for the whole product.

Product details:

Result/Effect	Species/Test system	Source
NOAEL: >= 1000 mg/kg NOAEL = NOAEL (systemic effects)	chronic study rat	literature (Polydimethylsiloxane)
	oral (feed)	,
	1 a	
	Follow-up observation period: 1 a	



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11.1.10 Aspiration hazard

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.11 Further toxicological information

Human patch test: Product displays good compatibility with the skin.

SECTION 12: Ecological information

12.1 Toxicity

Assessment:

Based on available data no effects on aquatic organisms that are relevant for classification must be expected for the product up to its limits of water solubility. According to current knowledge adverse effects on water purification plants are not expected.

Product details:

Result/Effect	Species/Test system	Source
> 1000 mg/l (nominal)	static (water-accommodated fraction)	literature
effect level > maximum achievable concentration	Fish (96 h)	
EC ₅₀ : > 0,0001 mg/l (measured)	static (water-accommodated fraction)	literature
effect level > maximum achievable concentration	Daphnia magna (48 h)	
IC ₅₀ (growth rate): > 100000 mg/l (nominal)	static (water-accommodated fraction)	literature
	Marine alga (skeleonema costatum) (72 h)	
NOEC: > 10000 mg/kg	feeding study	literature
	rainbow trout (Oncorhynchus mykiss) (28 d)	
NOEC (mortality, growth, reproduction): > 500 mg/kg	exposure via sediment	literature
The exposure to treated sediment did not result in effects.	Daphnia magna (21 d)	

12.2 Persistence and degradability

Assessment:

Silicone content: biologically not degradable. Elimination by adsorption to activated sludge. Polydimethylsiloxanes are degradable to a certain extent in abiotic processes.

12.3 Bioaccumulative potential

Assessment:

Polymer component: Bioaccumulation is not expected to occur.

12.4 Mobility in soil

Assessment:

Polymer component: insoluble in water. Adsorbs on soil.

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

none known



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SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Material

Recommendation:

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.1.2 Uncleaned packaging

Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

13.1.3 Waste Disposal Legislation Ref.No.(EC)

It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

SECTION 14: Transport information

14.1 – 14.4 UN number; UN proper shipping name; Transport hazard class(es); Packing group

Road ADR: Valuation	Not regulated for transport
Railway RID: Valuation	Not regulated for transport
Transport by sea IMDG-Code: Valuation	Not regulated for transport
Air transport ICAO-TI/IATA-DGR: Valuation	Not regulated for transport
Environmental hazards	

Hazardous to the environment: no

14.6 Special precautions for user

14.5

Relevant information in other sections has to be considered.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Bulk transport in tankers is not intended.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National and local regulations must be observed.

For information on labelling please refer to section 2 of this document.

Relevant regulations:

SI 2002/1689: CHIP Regulations 2002
SI 2002/2677: COSHH Regulations 2002
SI 1999/3242: Management of Health & Safety at Work Regulations 1999
Health & Safety at Work Act 1974
SI 1993/1643: Environmental Protection Act 1993 & Subsidiary Regulations.
Other national and local measures relating to the workplace, pollution control, environmental protection and waste control.

15.2 Chemical safety assessment

A chemical safety assessment according to (EC) regulation 1907/2006 (REACH) has not been carried out for this product.



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15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

South Korea (Republic of Korea):	
Japan	This product is listed in, or complies with, the substance inventory. ENCS (Handbook of Existing and New Chemical Substances):
Australia:	This product is listed in, or complies with, the substance inventory. AICS (Australian Inventory of Chemical Substances):
People's Republic of China:	This product is listed in, or complies with, the substance inventory. IECSC (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory.
Canada	DSL (Domestic Substance List):
Philippines:	This product is listed in, or complies with, the substance inventory. PICCS (Philippine Inventory of Chemicals and Chemical Substances):
United States of America (USA):	This product is listed in, or complies with, the substance inventory. TSCA (Toxic Substance Control Act Chemical Substance Inventory):
Taiwan (Republic of China):	This product is listed in, or complies with, the substance inventory. TCSI (Taiwan Chemical Substance Inventory):
European Economic Area (EEA) :	This product is listed in, or complies with, the substance inventory. General note: Taiwan REACH requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation. REACH (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.

SECTION 16: Other information

16.1 Material

The details in this document are based on the state of our knowledge at the time of revision. They do not constitute an assurance of the described product properties in terms of statutory warranty requirements.

The providing of this document to a recipient does not relieve the recipient of his or her responsibility toward compliance with all laws and stipulations applicable to the product. This applies in particular to the further sale or distribution of the product or substances or items containing the product, in other jurisdictions and with regard to the protection of third-party intellectual property rights. If the described product is processed or mixed with other substances or materials, the details stated in this document cannot be conferred to the resultant new product unless this has been expressly mentioned. If the product is repackaged, the recipient is obligated to additionally provide the required safety-related information.

All deliveries are subject to the WACKER SILICONES Health Care Policy, which is available at www.wacker.com.

16.2 Further information:

Commas appearing in numerical data denote a decimal point. Vertical lines in the left-hand margin indicate changes compared with the previous version. This version supersedes all previous versions.

- End of Safety Data Sheet -