



SPECIAL DRILL HEADS AND TIGER BORES

OPERATION & SAFETY MANUAL



! WARNING

These instructions are for your personal safety. Always ensure that you have read and understood these instructions before using the equipment.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

TABLE OF CONTENTS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

TOPIC	PAGE
Safety Information	3
Environment, Transport, Storage & Disposal	4
General Information	5
Types of Special Drill Heads / Bores	6
Special Combination Tools	8
Special Drill Heads: US (Cutter, Cutter 2.0, PVC, 3D, Tiger Bores)	9
Special Drill Heads : EU/ROW (Cutter, Cutter 2.0, PVC, 3D, 4&6 Prong, Tiger Bores)	11
Operation	13
User Guide: Opening Bathroom Connections	16
Maintenance	18
Warranty Policy & Procedure	19
Training	20

To watch practical demonstration videos, take a course, or to download an electronic copy of these Instructions, please visit www.picoteinstitute.com. Please note that videos and courses are not intended as a replacement or alternative to this operating and safety manual, but only as an additional learning tool.

SAFETY INFORMATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

WARNING

This section contains important safety information.
Failure to comply could result in serious injury or death.

Safety Symbols

Safety symbols are used throughout this manual to draw attention to potential hazards.



Danger risk of serious injury or death by electrocution, follow instructions.



Danger risk of serious injury from rotating parts, follow instructions.



Danger risk of serious injury from hot parts, follow instructions.



Danger do not touch. Risk of injury, follow instructions.

Personal Protective Equipment (PPE)

Safety symbols are used throughout this manual to draw attention to potential hazards.



Suitable eye protection to protect against injuries and chemicals from irritating eyes.



Suitable heat resistant gloves. Do not use gloves which can become entangled.



Suitable respirator to prevent any dust or fumes being inhaled or consumed, which could cause occupational asthma or dermatitis.



Suitable ear protection to protect against hearing loss.

ENVIRONMENT, TRANSPORT, STORAGE & DISPOSAL

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

ENVIRONMENT

Operational Ambient Temperature Range: 0°C to +50°C (32 to 122°F)

Storage Ambient Temperature Range: -20°C to +50°C (-4 to 122°F)

Condensation Free

TRANSPORT

Picote Smart tools should be transported inside of a vehicle properly secured to prevent any sudden movements caused by hard braking or accident. Using lidded boxes which are fastened and stored on the bottom of the vehicle is recommended.

Never transport Picote Millers with tooling attached to the shaft.

STORAGE

It is recommended that tools are stored indoors protected from rain and sunlight and in constant ambient temperature.

Clean used Special Drill Heads with fresh water after being removed from the pipe. Store them in a place where the tools can dry out properly. Water exposure and attached dirt expose the Special Drill Heads to rust.

DISPOSAL

Special Drill Heads can be disposed of in metal waste collection point. Always follow local waste handling rules and regulations.

GENERAL INFORMATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

AVAILABLE TYPES AND SIZES

The Special Drill Heads have a variety of different application purposes. With the correct tool selected it can be used to re-open lined branches or unblocked pipes to make space for larger tools. In heavily scaled pipes it can be used in front of the Original Chains to make pipe cleaning even faster. Special Drill Heads are normally used to re-open connections when larger tools, like the Twister's, cannot fit through pipe or there are dimensional changes inside the pipe.

They are available for use with Picote Millers with 8, 10, & 12mm ($\frac{1}{8}$, $\frac{3}{8}$, & $\frac{1}{2}$ ") shafts.

CHOOSING THE CORRECT TOOLING FOR THE JOB

Select the Special Drill Head/Bore according to the size of the original host pipe.

Place the tool completely inside the pipe before powering up the tool.

SPECIAL DRILL HEAD / BORE	Shaft size mm/inches	90° BEND	45° BEND
Special Drill Head Cutter	8, 10, 12 ($\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$ ")	YES	YES
Special Drill Head Cutter 2.0	8, 10, 12 ($\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$ ")	YES	YES
Special Drill Head PVC	8, 10, 12 ($\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$ ")	YES	YES
Special Drill Head 3D	8, 12 ($\frac{1}{8}$, $\frac{1}{2}$ ")	YES	YES
Special Drill Head 4 & 6 Prong	8, 12 ($\frac{1}{8}$, $\frac{1}{2}$ ")	YES	YES
Tiger Bores	8, 10, 12 ($\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$ ")	YES	YES

- The Special Drill Heads with the 8mm ($\frac{1}{8}$ ") diameter shaft can be operated with the **Picote Mini Cleaner, Mini Miller, Battery Super Mini Cleaner, Battery Super Mini Miller** machines.
- The Special Drill Heads with the 10mm ($\frac{3}{8}$ ") diameter shaft, have been designed for and can be operated with the **Picote Midi Cleaner** machine.
- The Special Drill Heads with the 12mm ($\frac{1}{2}$ ") diameter shaft, have been designed for and can be operated with the **Picote Super Midi & Maxi Miller** machines.

TYPES OF SPECIAL DRILL HEADS / BORES

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

CHOOSING YOUR DRILL HEAD

Always select the largest possible Drill Head for the job.

Use Special Drill Head Cutters in cast iron pipes and PVC Cutters in plastic or clay pipes.

The 3D-Cutter can be used to create larger openings.



The Cutter Head

Stand alone cutting bit for lateral reinstatements in cast iron pipe. Square body design allows the cutter to tumble around and quickly chip away the lining and re-open the connection enough for the remaining edges to be removed with the Smart Cutter™.

Can be used in conjunction with Original Grinding Chains as a pilot bit to easily cut into tough blockages such as tree roots, grease and tuberculation.

Benefits: The improved cutter head design is faster and more effective. The ridged drill head allows for greater navigation through bends and even cast iron P traps.



The Cutter Head 2.0

Similar to the Cutter Head above but with a hole drilled through the middle giving an open centre that aids reinstatements in incompletely cured CIPP connections

Benefits: Better for cutting through soft materials and stays sharper when used for reinstatements.



The PVC Cutter - (The SDH with a Safety Ring)

Stand alone cutting bit for lateral reinstatements in cast iron, PVC, clay or lined pipe. Unique safety ring allows for added protection while still utilising the square body design that allows the cutter to tumble around and quickly chip away the lining and open the connection enough for the remaining edges to be removed with the Smart Cutter. Can be used in conjunction with Original PVC Grinding Chains as a pilot bit to easily cut into tough blockages such as tree roots, grease and tuberculation.

Benefits: The safety ring now gives the drill head the ability to be used in PVC, clay and lined pipes. This feature reduces the risk of damaging the host pipe while still maintaining the functionality for the original square drill head.



3D Cutter Head—(The Holed Cutter for Steering)

Use when going through a pipe with diameter changes before the lined connection. Make the first cut in the lined connection with the cutter that fits through the smallest diameter section of the pipe. **(Refer to User Guide Page 16 to 17).**

Benefits: The cutter can be pulled to the cutting location with the help of a steering wire. This is especially useful where laterals change diameter, for example 50/70/100 (2/3/4”), and having two access points such as toilet and kitchen lines.

TYPES OF SPECIAL DRILL HEADS / BORES

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

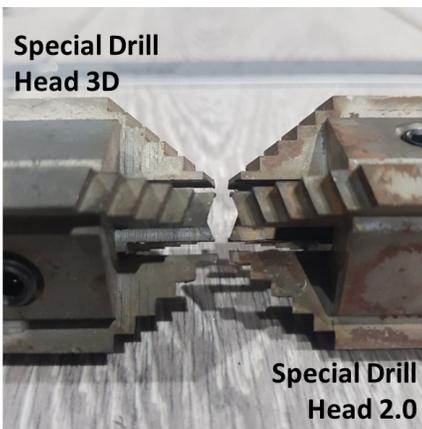


Tiger Bore

Highly efficient at reinstating lined connections and opening up blockages. It is also effective for cutting through collapsed linings to make room for larger removal tools to follow as well as for removing grout and concrete in small diameter pipes.

Benefits: The hardened Tiger carbides ensure maximum working efficiency, durability and power while the unique two headed design allows it to be operated by pushing & pulling.

Recognising The Difference Between The Special Drill Head 2.0 And The Special Drill Head 3D



SPECIAL COMBINATION TOOLS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Operate carefully as these combinations makes cleaning work much more strenuous on the Millers and the safety clutch may engage more frequently.

Combining Special Drill Heads and Original Chains

A Special Drill Head can be used in the front of the Original Chains to create a tool which can progress forward even in badly corroded or heavily scaled pipes.

This combination is also very effective at removing roots and soft blockages.



Combining Tiger Bores & Original Premium Chains

The Tiger Bore can be used in the front of **Original Premium Chains** to create a tool which can progress forward even in badly corroded or heavily scaled pipes.

This combination is also very effective at removing concrete and hard grout from pipes.



SPECIAL DRILL HEADS : US

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Special Drill Head Cutter

For use in cast iron pipes for initial liner opening and blockages. Square design/side blades allow the Cutter to tumble on obstacles/connections to make hole larger than physical size of drill head.



Product #	Drill Size	Pipe Size	Shaft Size
1310820029	0.8x1.1"	1.25-1.5"	1/3"
1310820042	0.8x1.6"	2"	1/3"
1310830055	1.2x2.2"	2-3"	1/3"
1311030055	1.1x2.1"	3"	3/8"
1311040071	1.5x2.8"	3"	3/8"
1311050091	2x3.5"	3-4"	3/8"
1311230055	1.1x2.1"	3"	1/2"
1311250091	2x3.6"	3-4"	1/2"

Special Drill Head Cutter 2.0

Similar features to the Standard Cutter but works better for cutting through soft materials. Drill head stays sharper when used for reinstatements.



Product #	Drill Size	Pipe Size	Shaft Size
1310833055	1.2x2.2"	2-3"	1/3"
1311033055	1.1x2.1"	3"	3/8"
1311034071	1.5x2.8"	3-4"	3/8"
1311035091	2x3.5"	3-4"	3/8"
1311233055	1.2x2.2"	3"	1/2"
1311234071	1.6x2.8"	3-4"	1/2"
1311235091	2x3.6"	3-4"	1/2"

Special Drill Head PVC

Drill head with safety ring to safely operate inside PVC & clay pipes and make initial cut.



Product #	Drill Size	Pipe Size	Shaft Size
1310812029	0.9x1.1"	1.25-1.5"	1/3"
1310812042	0.9x1.6"	2"	1/3"
1310813055	1.3x2.2"	2-3"	1/3"
1311013055	1.1x2.1"	3"	3/8"
1311014071	1.5x2.8"	3"	3/8"
1311015091	2x3.6"	3-4"	3/8"
1311213055	1.2x2.2"	3"	1/2"
1311214071	1.6x2.8"	3"	1/2"
1311215091	2x3.6"	3-4"	1/2"

SPECIAL DRILL HEADS : US

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Special Drill Head 3D

3D model has reverse angled cutting edges allowing the drill head to be pulled backwards to enlarge initial opening made by smaller standard Special Drill Head/Tiger Bore.



Product #	Drill Size	Pipe Size	Shaft Size
1310823055	1.2x2.2"	2-3"	1/3"
1311223055	1.2x2.2"	3"	1/2"
1311224071	1.6x2.8"	3"	1/2"
1311225091	2x3.6"	3-4"	1/2"

Tiger Bores

Highly efficient at reinstating lined connections and opening up blockages. Cut through collapsed liners to make room for larger removal tools. Remove grout & concrete. Tiger carbides ensure maximum working efficiency, durability, and power.



Product #	Drill Size	Pipe Size	Shaft Size
1261084040	1.5"	2-3"	1/3"
1261010030	1.2"	3"	3/8"
1261010050	2"	3-4"	3/8"
1261125030	1.2"	3"	1/2"
1261125040	1.5"	3"	1/2"
1261125050	2"	3-4"	1/2"

SPECIAL DRILL HEADS: EU/ROW

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Special Drill Head Cutter

For use in cast iron pipes for initial liner opening and blockages. Square design/side blades allow the Cutter to tumble on obstacles/connections to make hole larger than physical size of drill head.



Product #	Drill Size	Pipe Size	Shaft Size
1310820029	20x29	DN32-40	8mm
1310820042	20x42	DN50	8mm
1310830055	30x55	DN50-75	8mm
1311030055	30x55	DN70-75	10mm
1311040071	40x71	DN70-75	10mm
1311050091	50x91	DN75-100	10mm
1311230055	30x55	DN70-75	12mm
1311250091	50x91	DN75-100	12mm

Special Drill Head Cutter 2.0

Similar features to the Standard Cutter but works better for cutting through soft materials. Drill head stays sharper when used for reinstatements.



Product #	Drill Size	Pipe Size	Shaft Size
1310833055	30x55	DN50-75	8mm
1311033055	30x55	DN70-75	10mm
1311034071	40x71	DN70-75	10mm
1311035091	50x91	DN75-100	10mm
1311233055	30x55	DN70-75	12mm
1311234071	40x71	DN70-100	12mm
1311235091	50x91	DN70-100	12mm

Special Drill Head PVC

Drill head with safety ring to safely operate inside PVC & clay pipes and make initial cut.



Product #	Drill Size	Pipe Size	Shaft Size
1310812029	23x29	DN32-40	8mm
1310812042	23x42	DN50	8mm
1310813055	34x55	DN50-75	8mm
1311013055	30x55	DN70-75	10mm
1311014071	40x71	DN70-75	10mm
1311015091	50x91	DN75-100	10mm
1311213055	30x55	DN70-75	12mm
1311214071	40x71	DN70-75	12mm
1311215091	50x91	DN75-100	12mm

SPECIAL DRILL HEADS: EU/ROW

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Special Drill Head 3D

3D model has reverse angled cutting edges allowing the drill head to be pulled backwards to enlarge initial opening made by smaller standard Special Drill Head/Tiger Bore.



Product #	Drill Size	Pipe Size	Shaft Size
1310823055	30x55	DN50-75	8mm
1311223055	30x55	DN70-75	12mm
1311224071	40x71	DN70-75	12mm
1311225091	50x91	DN75-100	12mm

Special Drill Head 4 & 6 Prong

Very efficient. Highly aggressive for reinstating lined connections. Also good for unblocking and removing tree roots.



Product #	Drill Size	Model	Shaft Size
1300820040	20x40	4-Prong	8mm
1300830050	30x50	4-Prong	8mm
1300820240	20x40	6-Prong	8mm
1300830250	30x50	6-Prong	8mm
1301230050	30x50	4-Prong	12mm
1301240060	40x60	4-Prong	12mm
1301250080	50x80	4-Prong	12mm
1301230250	30x50	6-Prong	12mm
1301240260	40x60	6-Prong	12mm
1301250280	50x80	6-Prong	12mm

Tiger Bores

Highly efficient at reinstating lined connections and opening up blockages. Cut through collapsed liners to make room for larger removal tools. Remove grout & concrete. Tiger carbides ensure maximum working efficiency, durability and power.



Product #	Drill Size	Pipe Size	Shaft Size
1261084030	30mm	DN50	8mm
1261084040	40mm	DN50-70	8mm
1261010030	30mm	DN70	10mm
1261010050	50mm	DN70-100	10mm
1261125030	30mm	DN70	12mm
1261125040	40mm	DN70	12mm
1261125050	50mm	DN70-100	12mm

OPERATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

WARNING

This section contains important safety information.
Failure to comply could result in serious injury or death.



BEFORE USE:

Select the Special Drill Head/Bore according to the condition, size and material of the original host pipe. When using the tooling in combination, make sure that the Original Chain opens up completely and the Sockets are aligned. Always select a PVC Chain when working inside Plastic, Copper, Pitch Fibre, Orangeburg or fragile pipes. Ventilate the working site properly. Ensure that the pipes are grounded / earthed. Use a CCTV camera to observe your work.

Ensure water is flowing in the pipe or the vacuum extraction is ready (dry cleaning). Place the tool completely inside the pipe before starting the machine. Special Drill Heads are a highly efficient tool to cut through blockages or doing reinstatements in lined pipes. Although it is possible to perform dry cutting / cleaning if necessary, however, it is advised that you use water. This flushes out all of the debris while you work and prevents build-up of debris or blockages resulting from such a build-up.

DURING USE / PIPE CLEANING:

Move the tool constantly with a 'back and forth' movement during use. Where possible, clean the pipe starting at from the far end, in about 1m (3 ft) sections, back towards the machine. Always use a CCTV camera inside the pipe to observe your progress. Adjust the speed while working as necessary. Hold the shaft tightly. Be especially careful when working in "plastic pipes" or cleaning tight bends as the tool can quickly generate enough friction heat to melt plastic pipes. You can use the Smart Cutter™ to finalise the cleaning result. **When using the Special Drill Head to remove lining material, the friction heat could potentially ignite a fire if the debris are not constantly removed.**

Do not push the tool with heavy force; let the tool do the work. If excessive force or high speeds are used the tool might get stuck or break, damage the shaft or the pipe.

Use either water or vacuum to remove debris. **If water cooling is not used:** take breaks after every 30 minutes of work. The tool head gets very hot during use when not water cooled. Touch only with heat resistant gloves. Tool can be cooled down with water or let it cool in fresh air. Observe the outer casing temperature and allow the Miller to cool down at every 30 minute period of constant work.

RECOMMENDATIONS

- Move the tool constantly back and forth while cleaning.
- Be especially careful when working in plastic pipes as the friction heat can quickly melt the pipe .
- Create Leaders for the combination tool of Special Drill Head/Original Chains to enable quick tool changes and extend the service life of the flexible shaft.

OPERATION

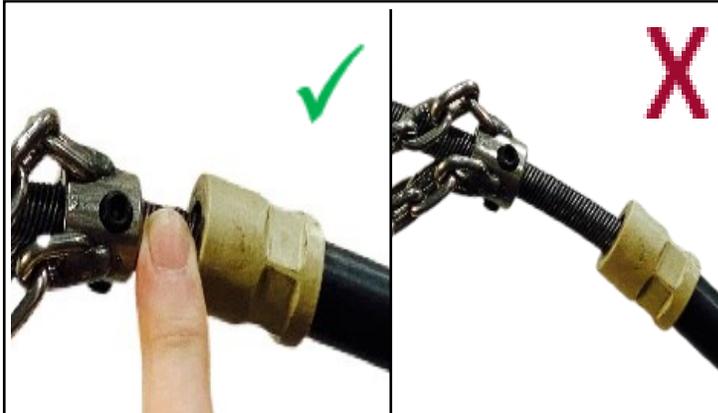
SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

ATTACHING THE SPECIAL DRILL HEAD / BORE

- Always inspect the flexible shaft before each use. If there are potential weak points, or the shaft is damaged, cut off the damaged length or replace the entire shaft as needed.
- Round off any sharp edges of the shaft to avoid cuts and to make it easier to insert the shaft into the tooling.
- Run the shaft for 30 seconds and then check that there is sufficient length of exposed flexible shaft, without its outer casing, to attach tooling and allow for shaft movement.



Damaged Shaft – needs to be trimmed back



Keep the gap between the Sleeve and the tool to approximately 6mm (1/4")

TIGHTENING THE SET SCREWS

- Check that all tooling screws have been loosened so that the shaft can be easily inserted.
- Position the shaft inside the tooling as far as it will go.
- Always tighten the screws starting from the screw furthest away from the end of the flexible shaft (where applicable).



OPERATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

AFTER USE

Be careful when removing the tool from the pipe as the Drill Head can be very hot. Always turn the power off before you remove the Drill Head out from the pipe! There is a risk of serious injury or even death!

Inspect the condition of the Drill Head, Grub Screws and shaft. Replace worn-out parts. If part of the shaft is damaged, it can be removed using a portable band saw or disc cutter/angle grinder. Finally, shorten outer casing accordingly.

When using the Drill Head, on a leader, in combination with the original chains:

- The chains can be operated as long as the chain links are solid (all types of chains) and most of the carbides still attached (Standard, Tiger and Premium versions).
- Ensure that Original Chain can open completely.
- **Do not power up the tools outside of the pipe!**
- The Cleaning Chain needs to fit completely inside the pipe before use.

USER GUIDE - OPENING BATHROOM CONNECTION

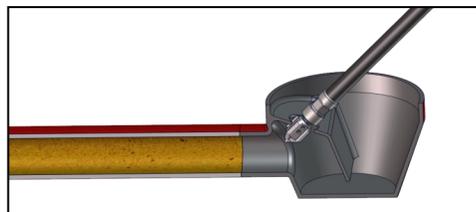
SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

! WARNING

This section contains important safety information.
Failure to comply could result in serious injury or death.



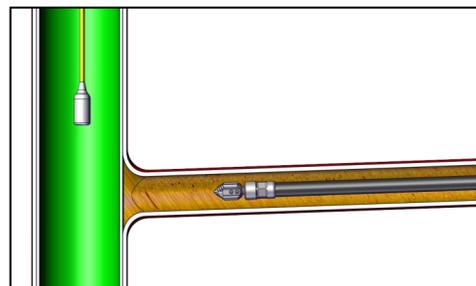
Step 1. Choose the largest Drill Head Cutter which can be fitted into the floor drain.



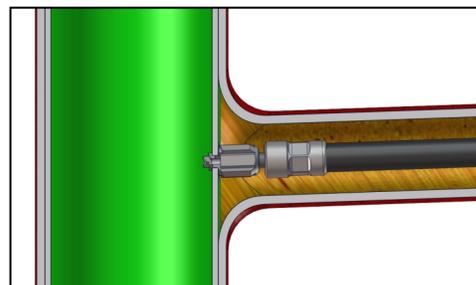
Step 2. Push the Drill Head close to the connection.



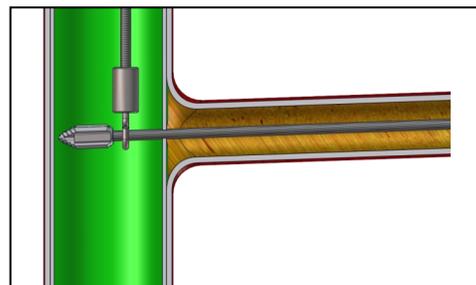
Step 3. Place a CCTV camera into lined pipe so that you will see how the work is progressing. **Never work blind!**



Step 4. Carefully drill the hole. Leave the Drill Head in the opened connection to make it wider with the side blades.



Step 5. For tool change you need to navigate through to the connection. Use hooks or pulling wires to do so. **Do not rotate the tool** as it damage the already lined pipe.



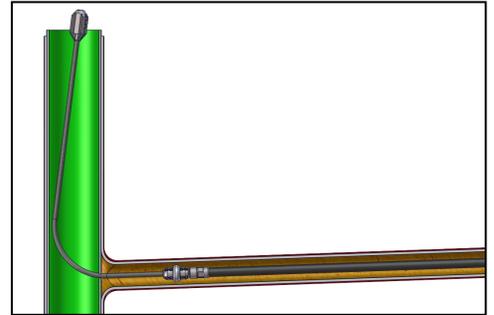
USER GUIDE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Step 6. Pull the Drill Head to the closest opening for tool change.

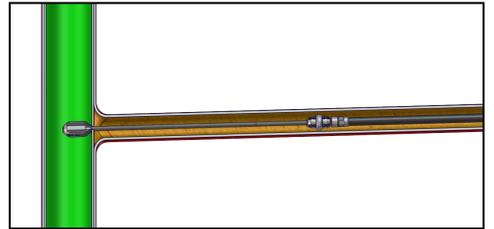


Step 7. Attach a larger Drill Head 3D Cutter to the shaft.



Step 8. Pull the Drill Head 3D Cutter carefully into correct position.

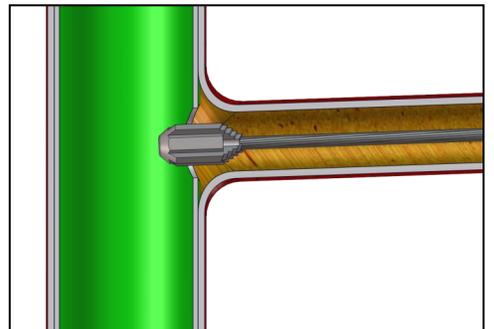
Do not power up the tool before it is in the connection as you will damage the already lined pipe.



Step 9. Widen the connection as required.

Finish with Smart Cutter™.

Notice that you need to remove the larger tools before you are able to pull the flexible shaft out from the floor drain!



MAINTENANCE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

CARING FOR THE FLEXIBLE SHAFT

The Flexible Shaft is pre-treated with **Picote Flexible Shaft Lubricant (1350000020)** and the casing replaced prior to shipping. Always inspect the condition of the Flexible Shaft and apply lubricant between the Flexible Shaft and its outer casing every 2 to 3 months depending on usage. Refer to the relevant machine Operation and Safety Manual for servicing the flexible shaft and its outer casing.



INSPECTION OF THE SPECIAL DRILL HEAD / BORE / CHAIN

Check the condition of the Special Drill Head / Bore and any grinding chain links regularly. If chain links are worn or are cracked, the chain needs to be changed.

The Standard, Tiger and Premium Chains can still be used if most of the carbides are attached, although they may be less effective and cleaning may take longer depending on the number of carbides that are missing.

FASTENER SET SCREWS

If you are unable to tighten the set screws properly, due to worn out hex socket heads, replace the fastener screws immediately.

Always use Loctite 542 on the screw threads to prevent the screws from vibrating loose. Otherwise, the tooling may become loose and fall into the pipe during use.



CREATING LEADERS

You can extend the life of the Flexible Shaft and increase productivity on site by making individual leaders for the most commonly used tools. This way you can easily and quickly switch between tools. **Leaders should always be used if possible.**



ADDING A VISUAL MARKER FOR SAFETY

If not using a Leader, attach a visual marker (tape) on the outer casing of the Flexible Shaft. Place it around 500mm (20") from the end of the shaft.

The marker will indicate the tool location and help prevent possible injury from the rotating parts by alerting you when the tool is about to exit the pipe.



WARRANTY POLICY & PROCEDURE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Limited Warranty:

Picote warrants to the original End User that the Product purchased by such End User will operate in accordance with, and substantially conform to their published specifications when shipped or otherwise delivered to the End User and for a period of one (1) year, except electric motors for which the warranty period shall be six (6) months, provided, however, that Picote does not warrant any claim or damage under this Warranty if such claim or damage results from:

1. Consumable parts or normal wear and tear resulting from use of the Products,
2. Product overload or overheated motor,
3. Regular periodic maintenance of Products,
4. Misuse, neglect, or improper installation or maintenance of the Products, or use of Products not for their intended purpose,
5. Products that have been altered, modified, repaired, opened or tampered with by anyone other than Picote or an authorized Picote Service Centre, or unsuitable or unauthorized spare parts, accessories or third party products when using the Products or;
6. the use of the Products not in compliance with their respective Documentation, user manuals, safety and maintenance instructions, and any usage restrictions contained therein, or
7. accident, fire, power failure, power surge, or other hazard.

Otherwise, the Products are sold AS IS. End User is responsible for using the Products within their specifications and instructions as contained in the Documentation.

EXCEPT AS SPECIFIED IN THIS WARRANTY, ALL EXPRESS OR IMPLIED CONDITIONS, REPRESENTATIONS, AND WARRANTIES INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON INFRINGEMENT, SATISFACTORY QUALITY OR ARISING FROM A COURSE OF DEALING, LAW, USAGE, OR TRADE PRACTICE, ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. TO THE EXTENT AN IMPLIED WARRANTY CANNOT BE EXCLUDED, SUCH WARRANTY IS LIMITED IN DURATION TO THE WARRANTY PERIOD. BECAUSE SOME STATES OR JURISDICTIONS DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, THE ABOVE LIMITATION MAY NOT APPLY. This disclaimer and exclusion shall apply even if the express warranty set forth above fails of its essential purpose.

TRAINING

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

TRAINING CENTRES:

- Phoenix, Arizona, **USA**
- Porvoo, **Finland**
- Sandhurst, England, **UK**



Picote is highly recommended to get the most out of your investment.

Certificates are awarded for all certification trainings.

Visit our website at www.picotegroup.com or contact us at training@picotesolutions.com to find out about course offerings, pricing, and scheduling.



Please Contact:
Your Reseller / Salesperson or Picote
www.picotegroup.com



International Offices

Finland. United Kingdom. USA.

Technical Support

support@picotesolutions.com

Production & R&D

Pienteollisuustie 24
06450 Porvoo, Finland
support@picotesolutions.com

E-Learning

Free E-learning course is available at:
www.picoteinstitute.com

Claims

claims@picotesolutions.com

Authorised Resellers:

www.picotegroup.com/resellers