

# Technical Data Sheet

## Open End Glue



### CHARACTERISTICS OF PLASTIC LINER

- Very fast binding solvent-borne polyurethane adhesive
- One-component polyurethane adhesive
- Solvent-hardened (acetone)
- Colorless
- Good heat resistance (suitable for steam curing)
- Good water and frost resistant seam

### SUITABLE FOR

- Various plastics
- Leather
- Synthetic fabrics
- Fabrics
- Rubber compounds etc. (not PP, PE or PTFE plastics)

### STORAGE

- 12 months in original packaging in dry and cool conditions, temperature +5...+25 °C
- Product is flammable



TECHNICAL INFORMATION	
Dry matter content	App. 18 %
Density	0.86 g / ml
Coverage	4 - 5 m <sup>2</sup> / l depending on the adhesive material
Heat resistance	+80 to 90 °C without curing agent (Tetrakem curing additive 3 to 5 % temperature resistance approx. 120 °C)
Chemical resistance	Good
Open time	2 - 5 min
Working time	The adhesive will remain heat-active for several weeks
Cleaning of instruments	Acetone