7.5.0 BRAWOLINER® resin consumption

BRAWOLINER® / BRAWOLINER® HT

DN	to achieve min. 3 mm wall thickness			reduced wall thickness *) min. 2 mm	
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m	roller spacing	BRAWO® HT in kg/m
50	7.0 mm	0.5	0.6	4.2 mm	0.3
70	8.5 mm	0.8	0.9	6.5 mm	0.6
100		1.1	1.3		1.0
125		1.4	1.6	7.0 mm	1.2
150		1.7	2.0		1.5
200		2.3	2.7		2.0

BRAWOLINER® 3D / BRAWOLINER® HT 3D

DN	to achieve min. 3 mm wall thickness			reduced wall thickness *) min. 2 mm	
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m	roller spacing	BRAWO® HT in kg/m
70-100	10.0 mm	0.9	1.1	7.0 mm	0.7
100-150	12.0 mm	1.5	1.8	10.0 mm	1.4
150-225		2.3	2.7		2.2

*) In order to prevent excessive resin build-up in inlets on small diameters especially in downpipes (DN40-DN70), it is recommended to impregnate the liner with a reduced roller spacing and a reduced amount of resin

.

BRAWOLINER® 3D DN 200-300

DN	to achieve min. 4,7 mm wall thickness	
	roller spacing	BRAWO® I BRAWO® III in kg/m
200-300	14.0 mm	4.1

BRAWOLINER® 3D DN 300-400

DN	to achieve min. 5,1 mm wall thickness	
	roller spacing	BRAWO® III in kg/m
300-400	15.5 mm	7.1

BRAWOLINER® XT

DN	to achieve min. 4 mm wall thickness		
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m
150	11.0 mm	2.3	2.8
200		3.1	3.7

All data is to be understood as approximate and is based on experimentally determined values.
Deviations depending on ambient conditions are possible.