7.5.0 BRAWOLINER® resin consumption

BRAWOLINER® / BRAWOLINER® HT

DN	to achieve min. 3 mm wall thickness			reduced wall thickness *) min. 2 mm	
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m	roller spacing	BRAWO® HT in kg/m
50	7.0 mm	0.5	0.6	4.2 mm	0.3
70	8.5 mm	0.8	0.9	6.5 mm	0.6
100		1.1	1.3		1.0
125		1.4	1.6	7.0 mm	1.2
150		1.7	2.0		1.5
200		2.3	2.7		2.0

BRAWOLINER® 3D / BRAWOLINER® HT 3D

DN	to achieve min. 3 mm wall thickness			reduced wall thickness *) min. 2 mm	
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m	roller spacing	BRAWO® HT in kg/m
70-100	10.0 mm	0.9	1.1	7.0 mm	0.7
100-150	12.0 mm	1.5	1.8	10.0 mm	1.4
150-225		2.3	2.7		2.2

*) In order to prevent excessive resin build-up in inlets on small diameters especially in downpipes (DN40-DN70), it is recommended to impregnate the liner with a reduced roller spacing and a reduced amount of resin

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Norge Norway

BRAWOLINER® 3D DN 200-300

DN	to achieve min. 4,7 mm wall thickness	
	roller spacing	BRAWO® I BRAWO® III in kg/m
200-300	14.0 mm	4.1

BRAWOLINER® 3D DN 300-400

DN	to achieve min. 5,1 mm wall thickness	
	roller spacing	BRAWO® III in kg/m
300-400	15.5 mm	7.1

BRAWOLINER® XT

DN	to achieve min. 4 mm wall thickness		
	roller spacing	BRAWO® I BRAWO® III BRAWO® SRR in kg/m	BRAWO® HT in kg/m
150	11.0 mm	2.3	2.8
200		3.1	3.7

NoDig Norway

All data is to be understood as approximate and is based on experimentally determined values.
Deviations depending on ambient conditions are possible.