



HEATING-CURING-COOLING PROCESS			
	Temperature	Time	Instructions
First stage	0 °C - 60 °C	10 - 15 minutes	Reach 60 °C
Second stage	60 °C	45 minutes	Maintain the indicated temperature for 45 minutes
Third stage (cooling)	60 °C - 0 °C	45 minutes	The cooling time must be as long as the maintaining time