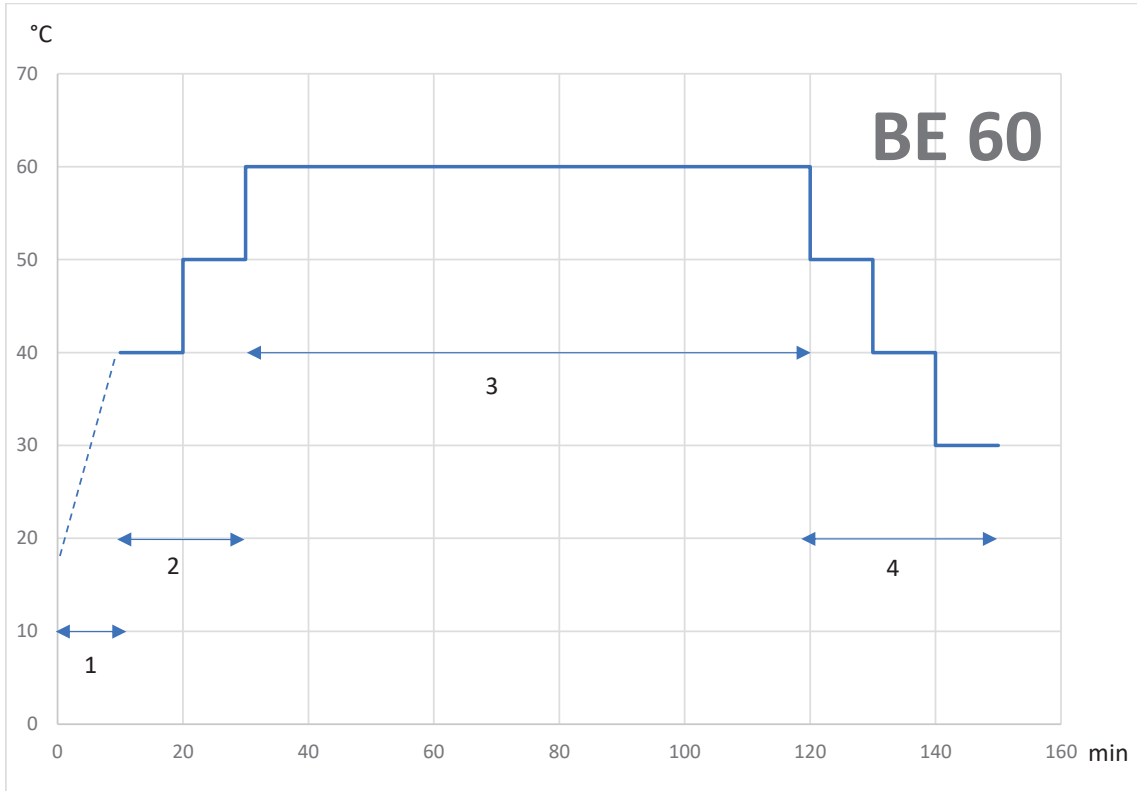


CURING CURVE THROUGH STEAM



Warming-curing-cooling process			
	Temperature	Time	Instructions
First phase	40°C		Slowly reach 40°C.
Second phase	40°C	10 min	Maintain the indicated temperature for 10 minutes.
	50°C	10 min	Maintain the indicated temperature for 10 minutes.
Third phase	60°C	90 min	Maintain the indicated temperature for 90 minutes.
Fourth phase (cooling)	50°C	10 min	Decrease the temperature of 10°C and keeps it for 10 min.
	40°C	10 min	Decrease the temperature of 10°C and keeps it for 10 min.
	30°C	10 min	Decrease the temperature of 10°C and keeps it for 10 min.